

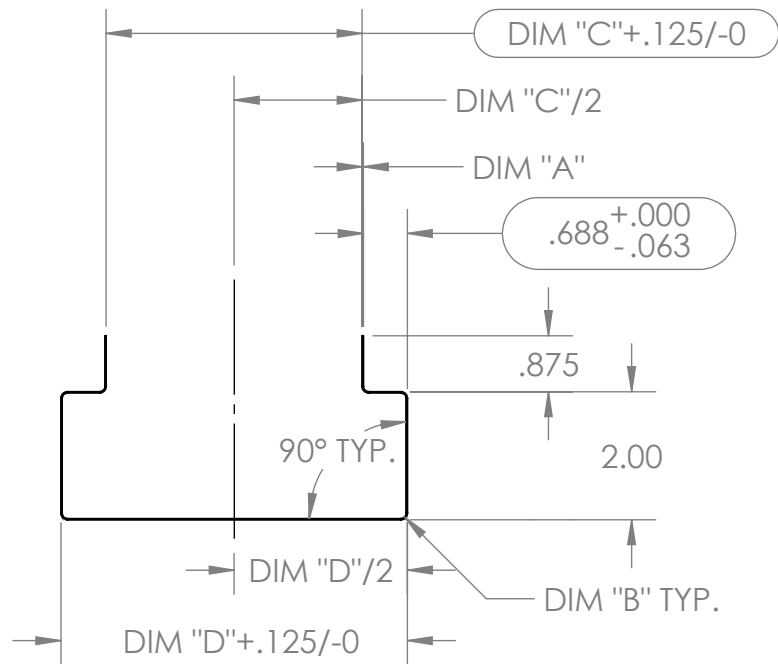
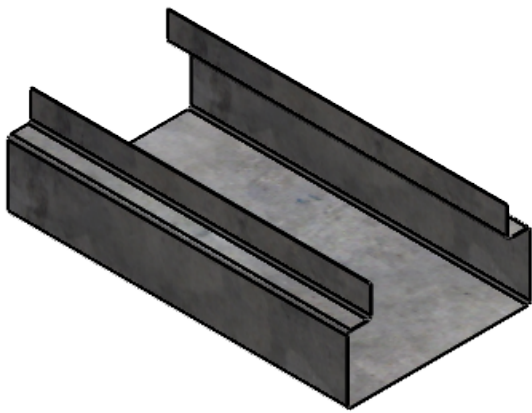
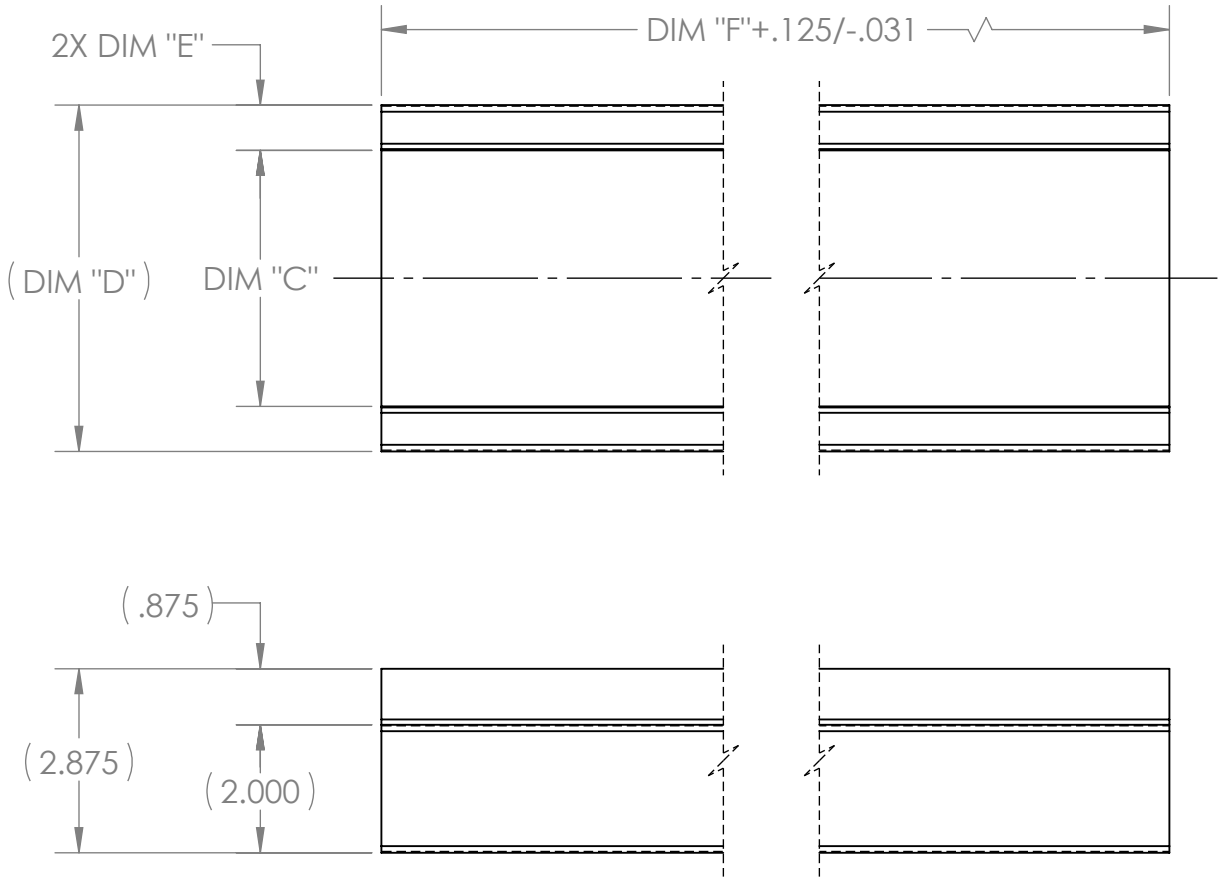
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- NOTES:
- 1. ALL DIMENSIONS ARE IN INCHES, UNLESS SPECIFIED OTHERWISE.
 - 2. DIMENSIONS IN PARATHENSIS REPRESENT REFERENCE DIMENSIONS.
 - 3. MATERIAL SUBSTITUTIONS ALLOWED WITH WRITTEN APPROVAL ONLY.
 - 4. BREAK ALL SHARP CORNERS AND REMOVE ANY BURRS.
 - 5. VERSADRY TRACK (VDT) NON-RATED:
 - PART NUMBER VDT1-18 WITH 4.000" WEB SHOWN.
 - DRAWN TO .0179" MIN. MATERIAL THICKNESS.
 - LENGTH: 6' MIN, 1.00" INCREMENTS UPTO 24' MAX (VDT1-18 / 30).
 - IS SYMMETRICAL ABOUT CENTERLINE.
 - 6. APPLICABLE TOLERANCES:
 - OVERBEND: +0° / -2° MAX (MEASURED AT FINAL FORMED BEND ANGLE)
 - BOW, AND CAMBER: .125" MAX PER 10FT (MEASURED IN FREE STATE ON FLAT SURFACE)
 - TWIST: .031"/FT, .50" MAX (MEASURED ACROSS FULL PART LENGTH)



A

PART NO.	DIMENSIONS							
	"A"			"B"	"C"	"D"	"E"	"F"
	GA	DES	MIN	R	WEB			L (FT)
VDT1-18	25	0.0188	0.0179	0.0844	3.625	5.037	0.706	6' - 24'
	25	0.0188	0.0179	0.0844	4.000	5.412	0.706	
	25	0.0188	0.0179	0.0844	5.500	6.912	0.706	
	25	0.0188	0.0179	0.0844	6.000	7.412	0.706	
VDT1-30	20	0.0312	0.0296	0.0782	3.625	5.037	0.718	
	20	0.0312	0.0296	0.0782	4.000	5.412	0.718	
	20	0.0312	0.0296	0.0782	5.500	6.912	0.718	
	20	0.0312	0.0296	0.0782	6.000	7.412	0.718	

INDUSTRY STANDARD NOMENCLATURE EXAMPLE

VERSADRY TRACK (VDT)
ONE (1) PEICE DESIGN MIL
VDT1-18

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	25_0011		
 TOLERANCES: .X = ±.125 .XX = ±.060 .XXX = ±.030 ANGLES = ±2°	INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN	S.LEECH	9/3/25	TITLE: VERSADRY TRACK NON-RATED	
	MATERIAL SS GRADE 33	CHECKED	T.OGLE	9/3/25		
	FINISH G40	ENG APPR.	C.HABA	9/3/25		
	DO NOT SCALE DRAWING	MFG APPR.	C.WHITTLE	9/3/25		
		Q.A.				
		COMMENTS:				
		SIZE B	DWG. NO. VDT1		REV NEW	
		SCALE: 1:3		WEIGHT:	SHEET 1 OF 1	

4

3

2

1

B

A