

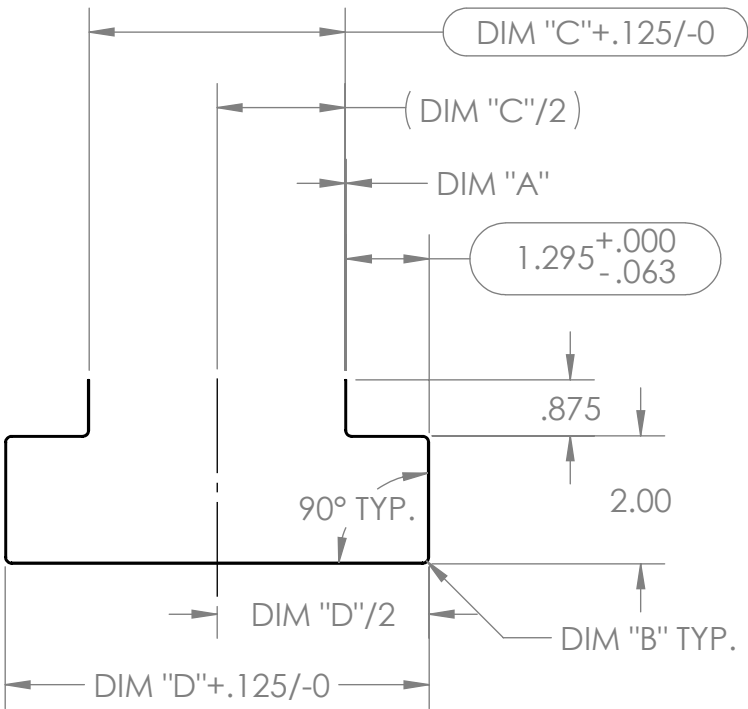
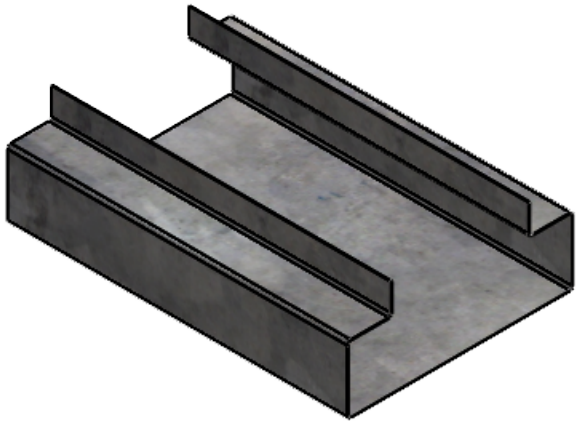
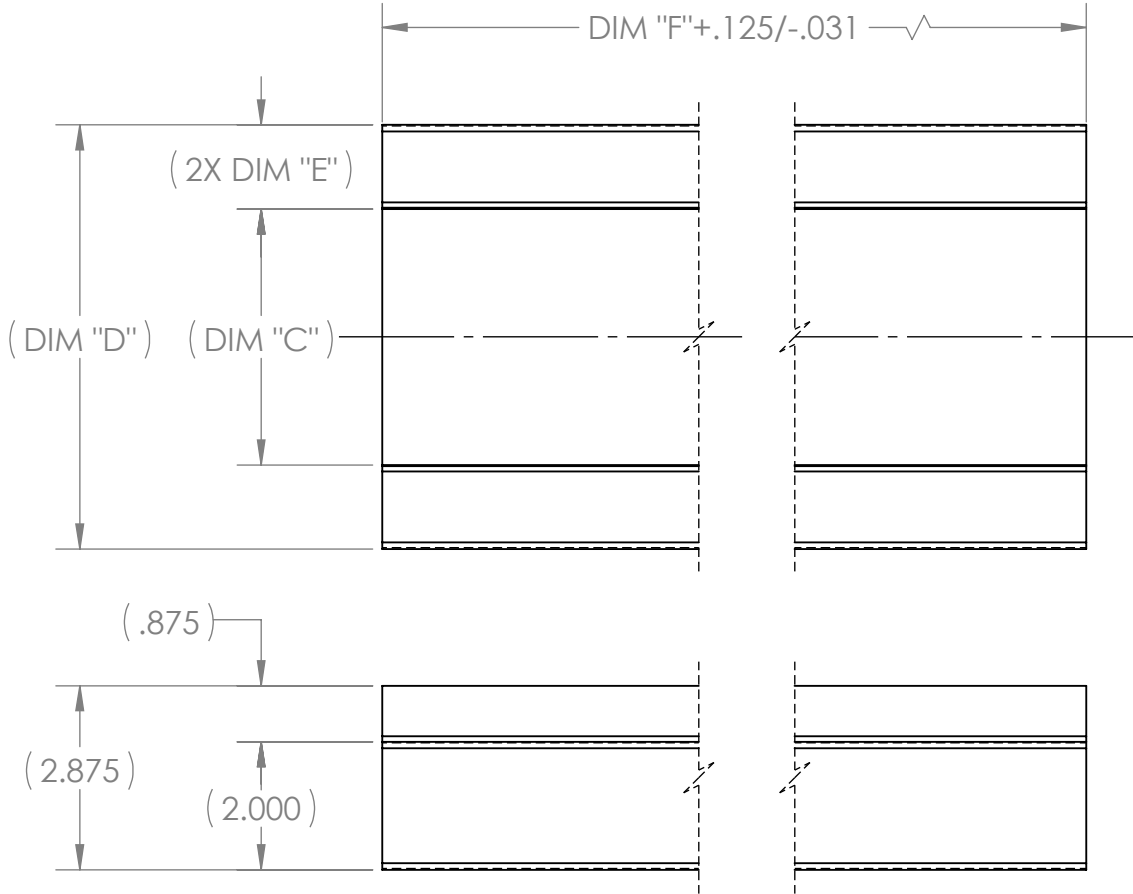
4

3

2

1

- NOTES:
- 1. ALL DIMENSIONS ARE IN INCHES, UNLESS SPECIFIED OTHERWISE.
 - 2. DIMENSIONS IN PARATHESIS REPRESENT REFERENCE DIMENSIONS.
 - 3. MATERIAL SUBSTITUTIONS ALLOWED WITH WRITTEN APPROVAL ONLY.
 - 4. BREAK ALL SHARP CORNERS AND REMOVE ANY BURRS.
 - 5. VERSADRY TRACK (VDT) TWO HOUR RATED:
 - PART NUMBER VDT1-18 WITH 4.000" WEB SHOWN.
 - DRAWN TO .0179" MIN. MATERIAL THICKNESS.
 - LENGTH: 6' MIN, 1.00" INCREMENTS UPTO 24' MAX (VDT1-18 / 30).
 - IS SYMMETRICAL ABOUT CENTERLINE.
 - 6. APPLICABLE TOLERANCES:
 - OVERBEND: +0° / -2° MAX (MEASURED AT FINAL FORMED BEND ANGLE)
 - BOW, AND CAMBER: .125" MAX PER 10FT (MEASURED IN FREE STATE ON FLAT SURFACE)
 - TWIST: .031"/FT, .50" MAX (MEASURED ACROSS FULL PART LENGTH)



INDUSTRY STANDARD NOMENCLATURE EXAMPLE

VERSADRY TRACK (VDT)
ONE (1) PEICE DESIGN MIL

VDT1-18

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UNLESS OTHERWISE SPECIFIED:		NAME		DATE		25_0011			
	TOLERANCES:		DRAWN	S.LEECH	9/3/25	TITLE: VERSADRY TRACK TWO HOUR RATED			
	.X = ±.125		CHECKED	T.OGLE	9/3/25				
	.XX = ±.060		ENG APPR.	C.HABA	9/3/25				
	.XXX = ±.030		MFG APPR.	C.WHITTLE	9/3/25				
ANGLES = ±2°		Q.A.				SIZE DWG. NO. REV B VDT1 NEW SCALE: 1:3 WEIGHT: SHEET 1 OF 1			
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:							
MATERIAL									
FINISH									
DO NOT SCALE DRAWING									